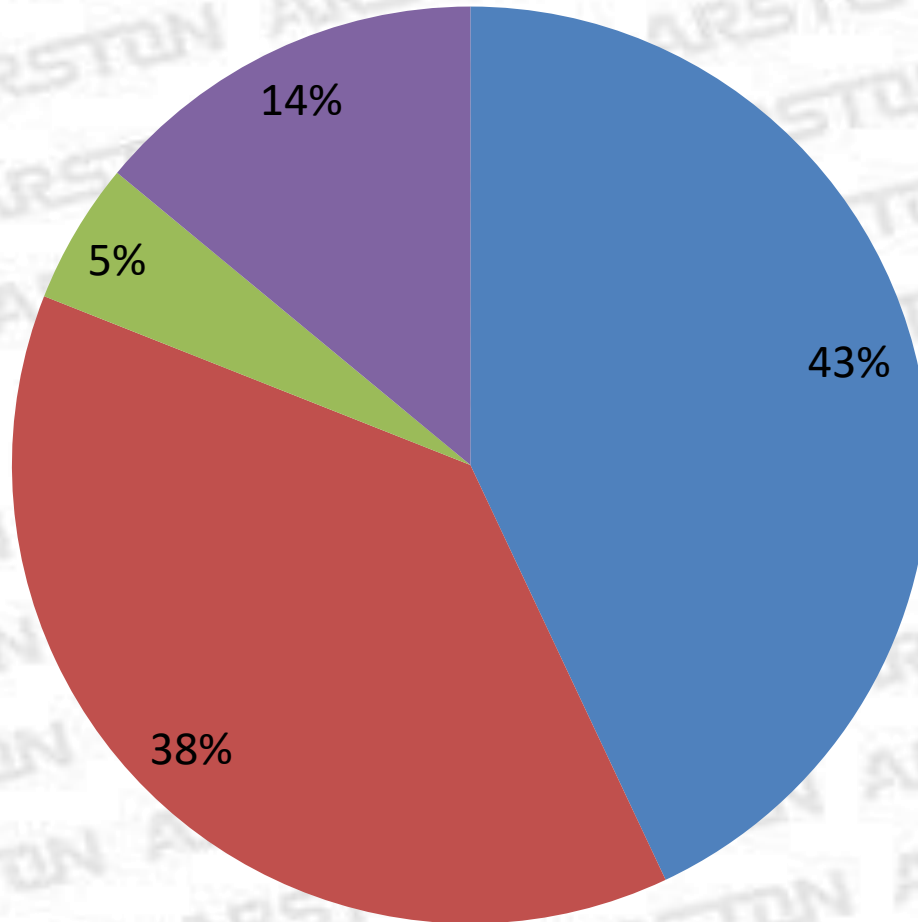


ARSTON GROUP

WE ARE EXPANDING YOUR POSSIBILITIES...

Our industries

- 1. Rail Industrie
- 2. Machine Industrie
- 3. Windenergy Industrie
- 4. Other



WISION

Take first place in the field of sheet metal processing on an international level.

MISION

Services of high quality in the area of integrated sheet metal processing of large parts with the simultaneous use of innovative technologies. Building friendly customer care.

YEAR 2022

EMPLOYMENT

200

SALS

12 200 000 €

VOLUME

550T in a month

YEAR 2021

EMPLOYMENT

175

SALS

10 500 000 €

VOLUME

450T in a month

YEAR 2020

EMPLOYMENT

165

SALS

9 300 000 €

VOLUME

390T in a month

- New TRUMPF technology machine with automatic angle measurement and 1000mm stroke.

NEW Pressbrake
16 m / 2500T



- For thick thickness sheet plate even to 100 m

Pressbrake
9 m / 2500T

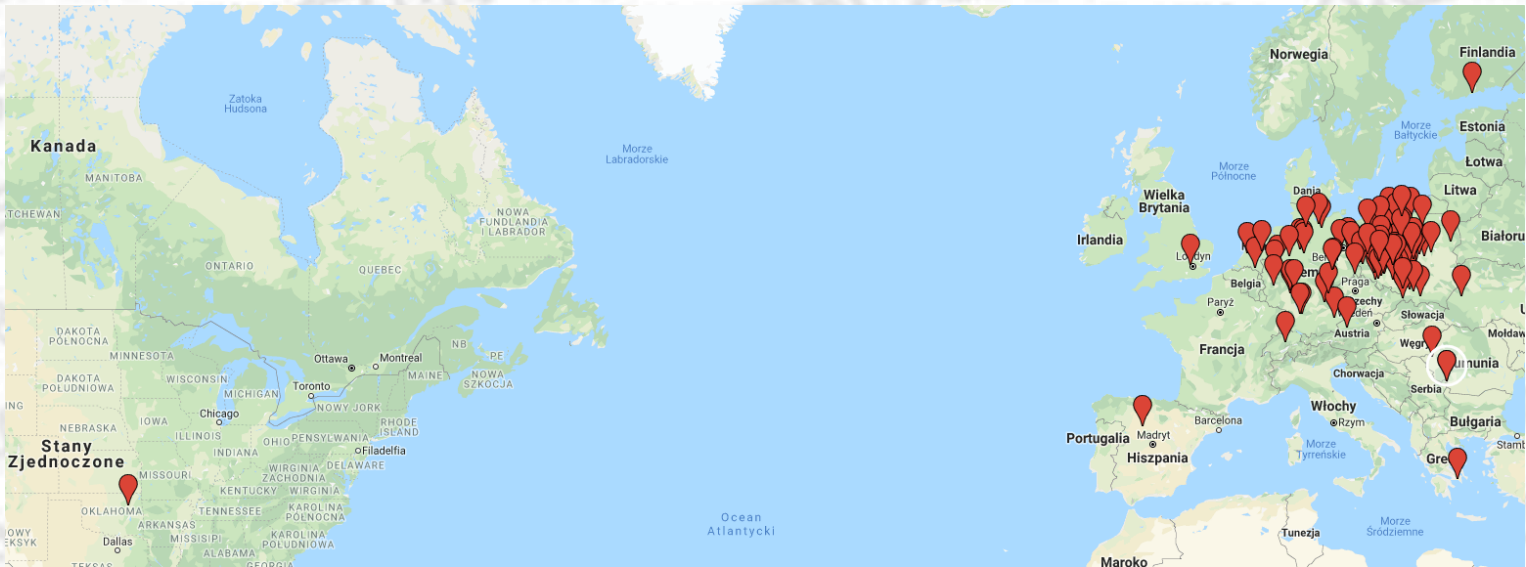


- Big format laser cutting machine

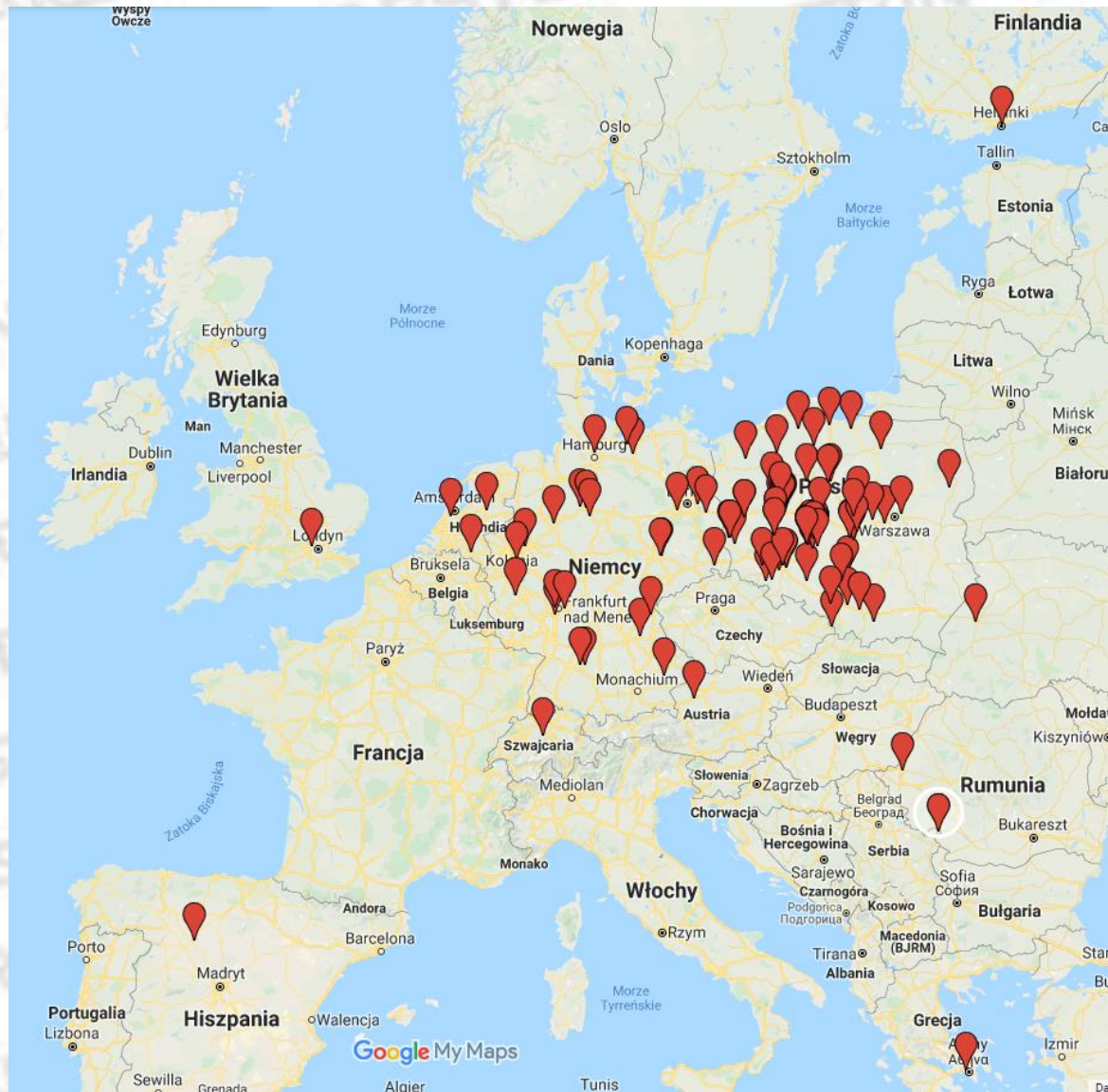
Lasercutting
18x3m



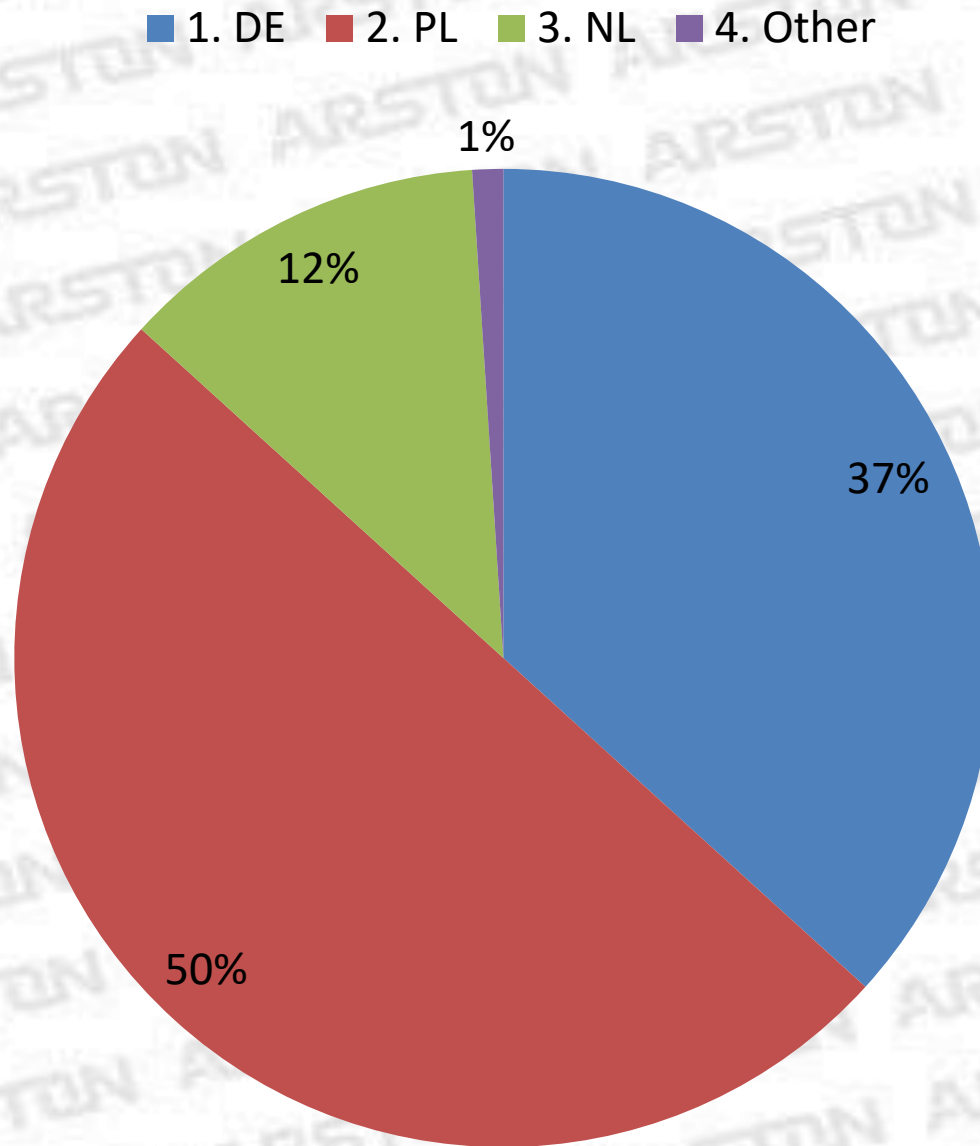
Our sales markets



Our sales markets



Our sales markets



Messprotokoll

ARSTON Messprotokoll P.14_1 (wersja-02)

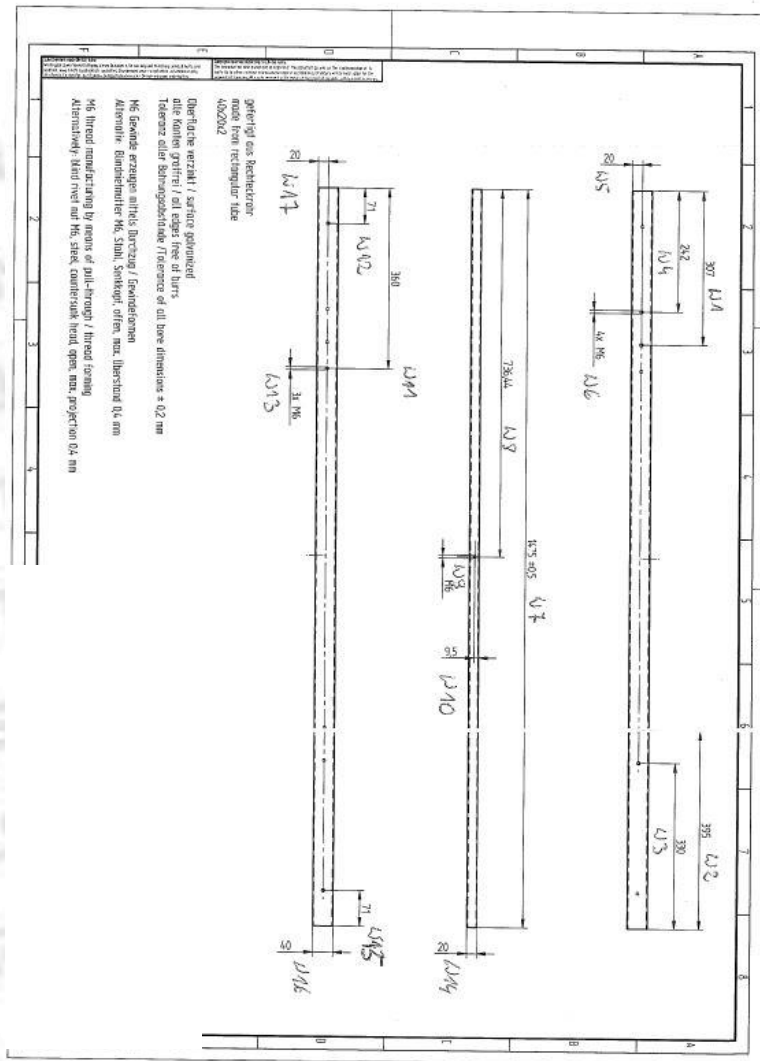
Bestellnummer: 0596/ Quertrager vorne/hinten
Kundenbestellnummer.: 4500391814
Zeichnungsnummer: - 2257887-225120500 Quertrager vorne/hinten + Variante 1 – zur Anfrage

Nr.	Sub-Maß	Detail 1 Maß	Detail 2 Maß	Detail 3 Maß	Detail 4 Maß	Detail 5 Maß	Detail 6 Maß	Detail 7 Maß	Detail 8 Maß	Detail 9 Maß	Detail 10 Maß
W1	307,1	307,5	307	307,3	307	307,1	307	307	306,8	306,9	307,3
W2	395	395,5	395,5	395,3	395,2	395,1	395,4	394,5	395,2	394,6	395,2
W3	330	330,5	330,5	330,3	330,2	330,1	330,4	229,5	330,2	329,6	330,2
W4	242,1	242	242	242,3	242,2	242,1	242,4	242,1	242,2	242	242,4
W5	20	20,4	20,4	20,3	20,3	20,2	20,2	20,4	20,4	20,5	20,5
W6	4xM6	i.O.	i.O.	i.O.	i.O.	i.O.	i.O.	i.O.	i.O.	i.O.	i.O.
W7	1475	1475,5	1475,5	1475,5	1475,5	1475,5	1475,5	1475	1475,5	1475	1475,5
W8	736,44	736,5	736,5	736,5	736,5	736,5	736,5	736,5	736,5	736,5	736,5
W9	M6	i.O.	i.O.	i.O.	i.O.	i.O.	i.O.	i.O.	i.O.	i.O.	i.O.
W10	9,5	9,8	9,9	9,7	9,6	9,5	9,7	9,8	9,6	9,8	9,9
W11	360	359,5	359,5	359,5	359,5	360	360	360	360	359,5	360
W12	71	i.O.	i.O.	i.O.	i.O.	i.O.	i.O.	i.O.	i.O.	i.O.	i.O.
W13	3xM6	i.O.	i.O.	i.O.	i.O.	i.O.	i.O.	i.O.	i.O.	i.O.	i.O.
W14	20	20,5	20,4	20,5	20,5	20,2	20,4	20,3	20,2	20,4	20,4
W15	71	71,5	71,5	71,4	71,3	71,2	71,3	71,4	71,4	71,5	71,5
W16	40	40,3	40,3	40,4	40,3	40,2	40,3	40,2	40,2	40,3	40,2
W17	20	20,20	20,3	20,1	19,8	19,9	20	20	20,2	20,1	20,1
W18	2xM6	i.O.	i.O.	i.O.	i.O.	i.O.	i.O.	i.O.	i.O.	i.O.	i.O.
W19											
W20											
W21											
W22											
W23											
W24											
W25											
Hinwe											
bc											

i.O.= in Ordnung, Zeichnungsgemäß

Datum	Vorfasser	Unterschrift
15.11.2019 r.	Mariusz Stolarski QS	

ARSTON
Pawel Rodziemek
ul. Wiecha z Brudziowa 47, 62-800 Kalisz
Tel. 735 277 856
e.p.biurow@arstongr.pl
www.arstongroup.com



MACHINES TIME IN WORK DAY

PUNCH
120H

LASER CUTTING
144H

BENDING
336H

WELD
240H

MONTING
440H

PUNKT WELD
48H

TUBE LASER
72H

FLAME+PLAZMA
48H

SHOT BLASTING
48H

PEM
48H

CNC MILLING
112H

CNC TURNING
24H

AREA

PLANT 1 - 4000 M2
PLANT 2 - 11000M2

METRIALS

MILD STEEL - 90%
STEINLESS STEEL - 5%
ALUMINIUM - 5%

WELD

ISO 15085-CL1
ISO 1090-EXC2
ISO 3834

BENDING

MENGELE	640/6000
EHT	600/6000
MENGELE	320/4500
MENGELE	200/1250
BYSTRONIC	320/4100
EHT	220/4100
EHT	80/1250
VIMERCATI	130/6000
BYSTRONIC	250/4100
HAMMERLE	200/4100
BOSCHERT	130/3100
AiM	30/1250

CUTTING 2D/3D

TRUMPF	TC 6030 x2
TRUMPF	3030
TRUMPF	TC600L x2
TRUMPF	TC500R
TRUMPF	TC260 x2
ESAB	FXA6000
MICROSTEP	MG120
TRUMPF	ROTOLAS350
TRUMPF	TUBE150
TRUMPF	1005 3D

MACHINING

MILLING. TOS 5 Achse
TURNING DM120
ELEKTRO DR. ROBOFIL
MILLING FAGOR
MILLING Klop 3 Achse
AUERBACH 1200 3 Achse
SORALUCE 8000 5 Achse

PIPE CUTTING

TRUMPF	ROTOLAS350
TRUMPF	TUBE150
TRUMPF	1005 3D

OTHER

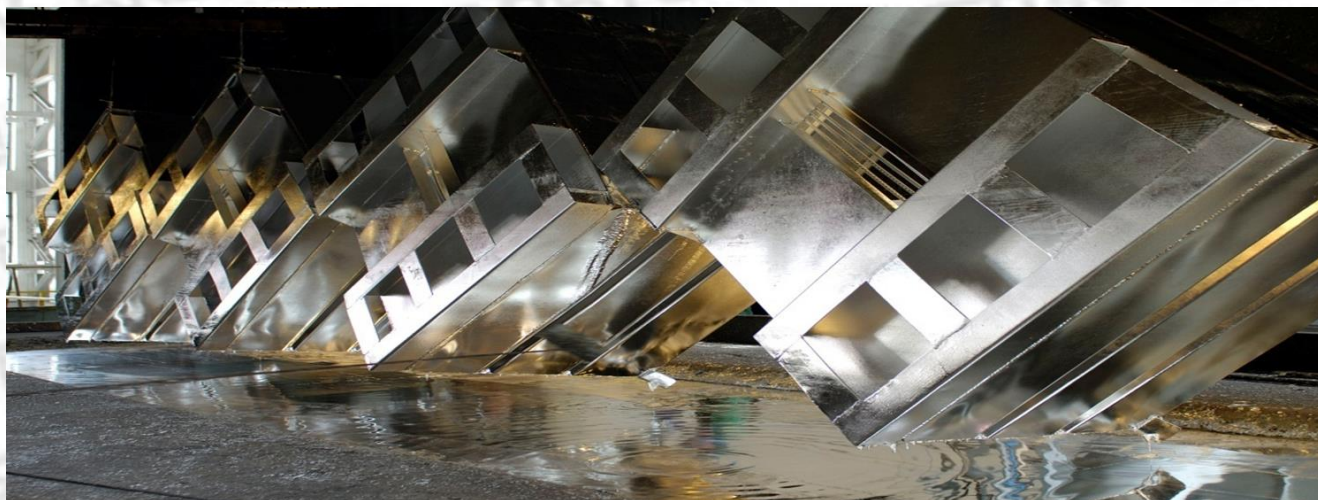
SHOT BLASTING
SHEET STRAIGHTENER
HOT DIP GALVANIZING

CRANS

CRAN 5T
CRAN 12,5T
CRAN 8+8T
FOKLIFT LINDE

HDG

OWN HOT DIP GALVANIZING



In our hot-dip galvanizing line, we galvanize details with a length of up to 3 meters. We concentrate on very high quality galvanizing.

ARSTON
GROUP

Powder Coating line

OWN POWDER COATING LINE



maximum dimensions of details 7 / 1,2 / 1,2 Meter

ISO 1090 EXC2

ISO 15085 CL1

ZERTIFIKAT ◆ CERTIFICATE ◆ CERTIFICADO ◆ CERTIFICADO ◆ CERTIFICAT



TÜV SÜD POLSKA Sp. z o.o.
ul. Podwale 17
00-252 WARSZAWA
NOTIFIED BODY No. 2527



**CERTIFICATE OF CONFORMITY
OF THE FACTORY PRODUCTION CONTROL**

No. 2527-CPR-1A.318.01

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product:

STEEL STRUCTURAL COMPONENTS

welded execution class up to EXC2
conformity declaration method: 1, 3a according to EN 1090-1:2009 + A1: 2011
declared performance characteristics proved by the manufacture on the basis of
initial type testing (ITT)

placed on the market under the name or trade mark of: *

**ARSTON Spółka z ograniczoną odpowiedzialnością
Spółka komandytowa**
ul. Wojciecha z Brudzewa 42, 62-800 Kalisz, Poland
and produced in the manufacturing plant(s):

**ARSTON Spółka z ograniczoną odpowiedzialnością
Spółka komandytowa**
ul. Wojciecha z Brudzewa 42, 62-800 Kalisz, Poland

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard (-s):

EN 1090-1:2009+A1:2011
under system 2+ are applied and that

the factory production control is assessed to be in conformity with the applicable requirements.

This certificate was first issued on 10.04.2018, revised on 03.06.2019 and will remain valid as long as neither the harmonized standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body.

Next surveillance audit until 14.03.2024 under the pain of expiry of the certificate.



Warsaw, date 3rd of June 2019




Arjun Lakshmi
Director of Certification Centre

The validity of the certificate can be verified through the QR-code or under:
http://certifikaty-tuv-sud.pl/certyfikaty_wynoweb/

(PP05-F03-1090 Issue 8 valid from 01-10-2018)

ZERTIFIKAT ◆ CERTIFICATE ◆ CERTIFICADO ◆ CERTIFICADO ◆ CERTIFICAT



TÜV SÜD
Polska

CERTIFICATE

WELDING OF RAILWAY VEHICLES
AND COMPONENTS acc. EN 15085-2:2007

Manufacturer: **ARSTON Spółka z ograniczoną odpowiedzialnością
Spółka komandytowa**
ul. Wojciecha z Brudzewa 42, 62-800 Kalisz, Poland

fulfills the requirements to perform welding work within the range

Certification level CL2 according to EN 15085-2:2007

Field of application: Manufacturing of:
- simple parts of rail vehicles


Range of approval :

Welding process acc. EN ISO 4063	Material group acc. ISO/TR 15608	Dimensions	Notes
135	1.2	3,0 – 24,0 mm	BW
135	1.2	3,0 – 12,0 mm	FW
135	1.2	3,0 – 12,0 mm	BW Pipe Ø ≥ 24,15 mm

Continuation of the range of approval on the subsequent page


Welding coordinator :
Deputy of welding coordinator:
Additional coordinators:
Notes :
Certificate no. :
Valid :
Date of issue:
Auditor :

Waldemar Kula, EWE/EWE, Level A
Henryk Nowicki, EWE, Level A
See reverse
See reverse
TSP-15085-053.00
From 10.04.2018 to 09.04.2021
10.04.2018
Aleksander Grotkowski



Piotr Kukula
Director of Certification Center

TÜV SÜD Polska Sp. z o.o.
ul. Podwale 17
00 – 252 Warszawa
www.tuv-sud.pl



(PP05-F03-15085 Issue 3 valid from 27.02.2017)

PAGE 1 / 2

Start | Śledzenie produkcji | Planowanie zleceń 2D | Planowanie zleceń 3D | Zlecenia CAM | Zarządzanie warsztatem | Stan magazynowy | Raporty/Historia

Zarządzanie warsztatem [Bystronic 320_A]

[Wszystkie elementy]

Filtr Zastosuj

Zlecenie produkcyjne: [] Produkt: [] Klient: [] Data wymagana: []
 Status: Wszystko Operacja: [] Zamówienie sprzedaży: [] Zakres: []
 Od: [] Do: []

Operacje zlecenia produkcyjnego Całkowity czas szacunkowy: 00:00:00

39 elementów

Zlecenie produkcyjne	Produkt	Dostępne	Ilość	Wykonan	Szacunkowo	Skumulowan	Element powiązany	Data wymagana	Ordered Transport Date
0768/2019_001-1	03010-e0002862041--03, 910917-Blech_T	10	32	22	38:43:12	38:43:12	Arcosa Wind Towers, Inc., 0768/2019	14.11.2019	
0768/2019_001-1	03010-e0004286797--00, BLECH MIT MUSTER	6	32	26	38:43:12	77:26:24	Arcosa Wind Towers, Inc., 0768/2019	14.11.2019	
0544/2019_006	50036E0200800-000_01_P1--003, u-blech_pos.1	1	1	0	00:00:00	77:26:24	HAMUEL Maschinenbau GmbH & Co. K...		
0615/2019_004	50036E0200800-000_01_P1--003, u-blech_pos.1	3	3	0	00:00:00	77:26:24	HAMUEL Maschinenbau GmbH & Co. K...	02.09.2019	
0544/2019_006	50036E0200800-000_01_P2--003, u-blech_pos.2	1	1	0	00:00:00	77:26:24	HAMUEL Maschinenbau GmbH & Co. K...		
0615/2019_004	50036E0200800-000_01_P2--003, u-blech_pos.2	3	3	0	00:00:00	77:26:24	HAMUEL Maschinenbau GmbH & Co. K...	02.09.2019	
0734/2019_007	01HRM-146--00, BR.01 uchwyty do mocowania bram	4	4	0	00:00:00	77:26:24	SAP - WELD Sp. z o.o., 0734/2019	20.12.2019	
0768/2019_001-1	03010-E0004109893--00, 915044-Blech 5 Riffel-/Trän..	7	32	25	00:58:04	78:24:28	Arcosa Wind Towers, Inc., 0768/2019	14.11.2019	
0768/2019_001-1	03010-e0004282284--00, Blech-T	6	32	26	77:26:24	155:50:52	Arcosa Wind Towers, Inc., 0768/2019	14.11.2019	
0985/2019_001	0102E0004, Anschraubplatte Heckrunge rechts	0	20	0	01:21:36	157:12:29	GRANIT PARTS CZĘŚCI ZAMIENNE SP...	18.12.2019	
0985/2019_002	0102E0003, Abwicklung	0	25	0	01:42:00	158:54:29	GRANIT PARTS CZĘŚCI ZAMIENNE SP...	18.12.2019	
0762/2019_001	064983-22-50-0053310--A, Kanteil Träger-Motorseitig	0	12	0	04:45:37	163:40:07	Strema Maschinenbau GmbH, 0762/20...	20.01.2020	
0762/2019_003	064985-22-50-0053314--0, Kanteil Träger	0	12	0	04:04:49	167:44:57	Strema Maschinenbau GmbH, 0762/20...	20.01.2020	
1050/2019_001	MRIB-003--00 Pokrywa	0	1	0	00:00:00	167:44:57	IBOMBO JANUSZ KUBASIK, 1050/2019	13.12.2019	
1023/2019_004	766527_B06355750902--002, Formblech rechts	0	10	0	00:00:00	167:44:57	HAMUEL Maschinenbau GmbH & Co. K...	28.01.2020	
1045/2019_001	03010-e0002862041--03, 910917-Blech_T	0	2	0	02:25:12	170:10:09	KGW Schweriner Maschinen-und Anla...	11.02.2020	
1045/2019_003	03010-e0004282284--00, Blech-T	0	2	0	04:50:24	175:00:33	KGW Schweriner Maschinen-und Anla...	11.02.2020	
1045/2019_006	03000-E0004730715--0A, 914962-BLECH	0	1	0	00:01:41	175:02:14	KGW Schweriner Maschinen-und Anla...	11.02.2020	
1045/2019_010	03010-E0004109893--00, 915044-Blech 5 Riffel-/Trän..	0	1	0	00:01:48	175:04:02	KGW Schweriner Maschinen-und Anla...	11.02.2020	
1045/2019_014	03010-E0004123315--00, 915053-Blech 3 Riffel-/Trän..	0	1	0	00:01:48	175:05:51	KGW Schweriner Maschinen-und Anla...	11.02.2020	
1045/2019_015	03010-e0004123316--00, 915055-BLECH	0	1	0	00:01:48	175:07:40	KGW Schweriner Maschinen-und Anla...	11.02.2020	
1045/2019_024	03010-E0004737222--00, 915069-Blech 7 Riffel-/Trän..	0	1	0	00:01:48	175:09:29	KGW Schweriner Maschinen-und Anla...	11.02.2020	
1045/2019_031	03010-E0004290656--01, 915138-Blech-T ERP80155..	0	1	0	00:40:20	175:49:49	KGW Schweriner Maschinen-und Anla...	11.02.2020	
1045/2019_032	03010-E0004289758--00, 915140-Blech mit Muster	0	1	0	00:03:01	175:52:51	KGW Schweriner Maschinen-und Anla...	11.02.2020	
1045/2019_033	03010-E0004289729--00, 915141-Blech-T	0	1	0	01:12:36	177:05:27	KGW Schweriner Maschinen-und Anla...	11.02.2020	
1045/2019_036	03010-E0004885687--00, 915148-Blech-T	0	1	0	01:12:36	178:18:03	KGW Schweriner Maschinen-und Anla...	11.02.2020	